

TECHNICAL SERVICES BULLETIN

TO: ELEVATE™ APPLICATORS
ELEVATE DISTRIBUTORS
ELEVATE SALES REPRESENTATIVES

RE: NEW 25-YEAR WARRANTY OPTIONS FOR RUBBERGARD™ EPDM SYSTEMS

Elevate is pleased to announce that select RubberGard EPDM membrane systems are now eligible for up to a 25-year Red Shield™ Warranty when installed according to updated Elevate details by a licensed Elevate applicator. Eligible membranes and applications include:

- **60-mil (Min.) LSFR RubberGard EPDM (Adhered, MAS, and Ballasted)¹**
- **60-mil (Min.) RubberGard MAX EPDM (Adhered, MAS, and Ballasted)**
- **60-mil (Min.) RubberGard EcoWhite™ EPDM (Adhered)**

To support these expanded warranty options, most RubberGard installation details previously limited to 20 years now reflect a maximum 25-year warranty term. Notably, Lap Splice Detail LS-1 using 3" QuickSeam™ Splice Tape is now acceptable for 25 years, with QuickSeam Joint Covers still required at all exposed T-Joints, Splice Tape overlaps, and angle changes of 1:12 or greater.² Platinum Details PLS-1 and PLS-1a remain alternates to LS-1 when required by a project specification. Similarly, Roof Edge details RE-17, RE-23, RE-23a, and RE-23b are now acceptable for 25 years, with Platinum Details PRE-4 and PRE-6, PRE-6a, and PRE-6b as acceptable alternates, respectively. Details RE-18, RE-24, RE-24a, and RE-24b will be discontinued.³

There are no additional installation requirements for 25-year warranty terms, but any installation that does not follow Elevate Base Tie-In details—including application of an approved Elevate primer on the QuickSeam RPF—will automatically require reinspection once repairs to the Base Tie-Ins are completed. Elevate Field Technical Representatives may require cutting open the RPF during final inspections to ensure compliance with Elevate requirements.

¹ Includes Batten-In-The-Seam (BITS) and QuickSeam R.M.A. applications. Excludes RubberGard EPDM-SA.

² 6" QuickSeam™ Splice Tape is required for in-seam attachment of RubberGard MAX using approved Elevate fasteners and V-Plates (see: Detail LS-12).

³ The same detail numbering conventions are used for RubberGard EcoWhite EPDM, e.g., EW-LS-01, EW-PLS-01, and EW-PLS-01a, and so on.

Please visit our website to review updated details, QuickSpecs, EPDM Application Guide, and RubberGard Design Guide. The Elevate Pre-Installation Notice (PIN) system has also been updated to allow the selection of 60-mil RubberGard membranes for 25-year Red Shield Warranties.

Please contact your Elevate Regional Technical Coordinator at 1-888-292-6265 with any questions.

Sincerely,

Yogesh Bhowany
Technical Services & Training Manager